



2009 LOTUS OF SIAM, PROPRIETARY WHITE WINE

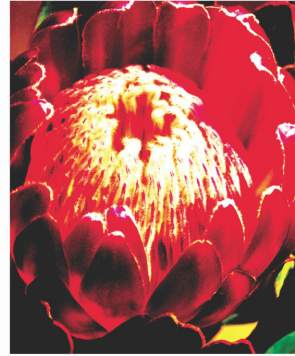
WINEMAKER NOTES

Those who are both, foodies and gamblers have been to Las Vegas many times then, and will undoubtedly be aware of the off-the-strip gem of a restaurant by this same name. And I guess whenever I tasted through the barrels that now make up the final blend, I always thought of that sort of food (with which this wine will work exceedingly well). I'm (obviously) an absolute sucker for Roussanne and think that small percentages of Viognier (in just about anything) are usually a good idea.

This wine has a lot in common with the Fatboy Slim remix of Macy Gray's 'Demons' – bright with a sparkly personality one the hand, decadent, unctuous, slow and oozing sexuality on the other (...and if that doesn't sound good, beer might be your beverage of choice).

- Matthias Pippig, Winemaker

(Not yet reviewed)



SANGUIS †
Lotus of Siam

WINE STATISTICS

Varietals	Roussanne (88%) Viognier (12%)
Vineyards	Demetria Bien Nacido
Harvest Dates	September 22 & October 2, 2009
Yields	0.9 - 1.1 tons/acre, 1.1 - 1.2 lbs/vine
Brix (at harvest)	24. - 24.7
Alcohol	14.2%
pH	3.35-3.8/3.51 (at harvest/final post ML conversion)
Barrels / Coopers	40% new French barriques, 56% seasoned French barriques
Barrel Aging	15 months
Rackings	None
Filtering / Fining	None
Blend Assembled	February 2010
Bottled	February 2010
Production	150 six-pack cases
Release Date	May 2011
Suggested Retail Price	\$50